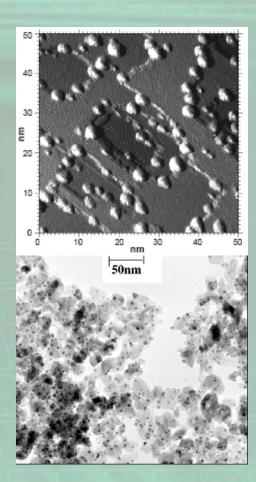


- Backgrounds and History
- Preparation Methods
- Origins of Activities
- Active Sites
- Effects of Supporting Materials
- Deactivation Phenomenon



Valden, M.; Lai, X.; Goodman, D. W. Science 1998, 281, 1647-1650. Haruta, M. Gold Bulletin 2004 • 37/1–2 27-36

### **HISTORY**

OURNAL OF CATALYSIS 115, 301-309 (1989)

Gold Catalysts Prepared by Coprecipitation for Low-Temperature Oxidation of Hydrogen and of Carbon Monoxide

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Received October 7, 1987; revised June 6, 1988

Novel gold catalysts were prepared by coprecipitation from an aqueous solution of  $HAuCl_4$  and the nitrates of various transition metals. Calcination of the coprecipitates in air at 400°C produced ultrafine gold particles smaller than 10 nm which were uniformly dispersed on the transition metal oxides. Among them,  $Au/\alpha$ -Fe<sub>2</sub>O<sub>3</sub>,  $Au/Co_3O_4$ , and Au/NiO were highly active for  $H_2$  and CO oxidation, showing markedly enhanced catalytic activities due to the combined effect of gold and the transition metal oxides. For the oxidation of CO they were active even at a temperature as low as  $-70^{\circ}C$ . © 1989 Academic Press, Inc.

Graham J. Hutchings Gold Bulletin 2004 • 37/1–2 3-11 M. Haruta, N. Yamada, T. Kobayashi and S. Iijima J. Catal. (1989)115, 301-389

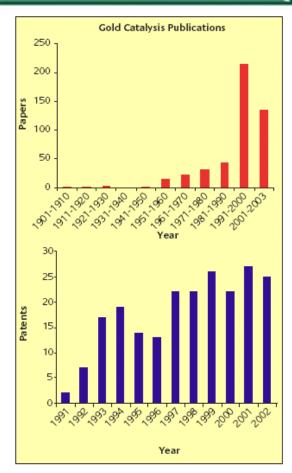
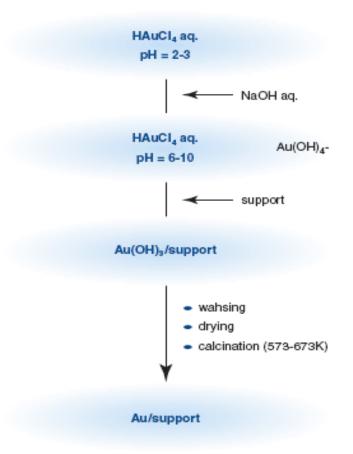
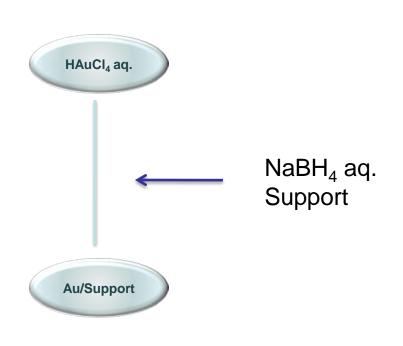


Figure 8
Publications on gold catalysis, red academic publications, blue patents

### **PREPARATION**



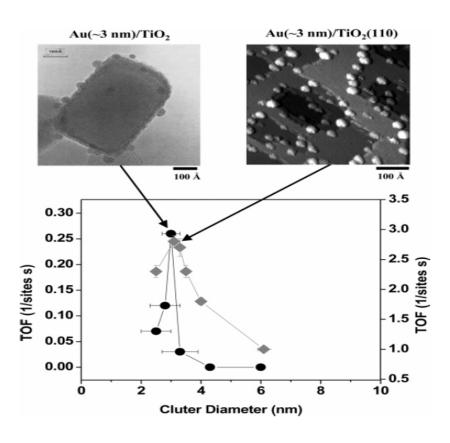


Haruta, M. CATTECH (2002), 6(3), 102-115

Scheme 1 Flow chart of the procedure in the deposition-precipitation method.

### **ORIGINS-Active Sites**

#### Particle Size



Santra, A. K.; Kolmakov, A.; Yang, F.; Goodman, D. W. *Jpn. J.* Appl. Phys 1 2003, 42 (7B), 4795-4798. Gottfried, J. M.; Schmidt, K. J.; Schroeder, S. L. M.; Christmann, K. Surf. Sci. 2003, 536 (1-3), 206-224.

### **ORIGINS-Active Sites**

#### • The Thickness

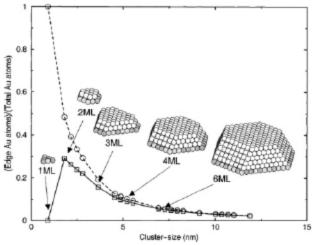


Figure 2. Calculated step density for Au particles on TiO<sub>2</sub> as a function of particle size. (○ and □) Total and "free" step sites on the Au particles. "Free" are the step sites not in direct contact with the support. Lines through the two sets of points are only drawn as a guide to the eye. Insets illustrate the corresponding Wulff constructions for selected particle sizes. Reprinted from ref 31, Copyright 2000, with kind permission of Springer Science and Business Media.

Mavrikakis, M.; Stoltze, P.; Norskov, J. K. Catal. Lett. 2000, 64 (2-4), 101-106.

G.C. Bond and D.T. Thompson, Gold Bull. 33 (2000) 41.

$$\begin{array}{ccc}
CO & \longrightarrow & CO_{ads} \\
O_2 & \longrightarrow & 2O_{ads} \\
O_{ads} + CO_{ads} & \longrightarrow & CO_2
\end{array}$$

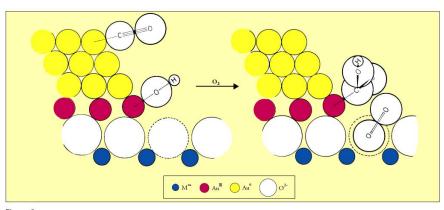


Figure 9
Schematic representation of the mechanism of CO oxidation (10)

## **ORIGINS-Supporting Materials**

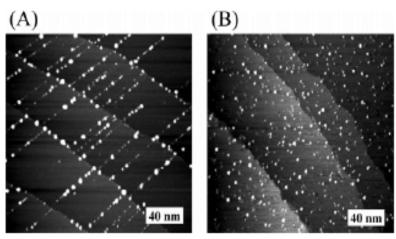
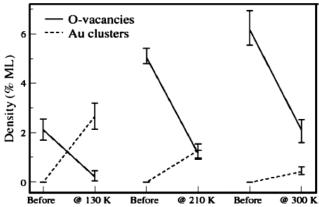


Figure 7. STM images (200 nm × 200 nm) of gold particles supported on a SiO<sub>2</sub> thin film annealed at (A) 1200 (less defective) and (B) 1100 K (more defective). In the film A, gold particles nucleate and grow preferentially at step edges and line defects, while more random distributions of gold particles on terrace regions were observed in the film (B). Reprinted with permission from refs 52 and 53. Copyright 2004 American Chemical Society.

Min, B. K.; Wallace, W. T.; Goodman, D. W. J. Phys. Chem. B 2004, 108 (38), 14609-14615. (53) Min, B. K.; Wallace, W. T.; Santra, A. K.; Goodman, D. W. J. Phys. Chem. B 2004, 108 (42), 16339-16343.

- Anchoring Sites for Gold Particles
- Effecting the Dispersion and Shape
- Oxygen Vacancies

# **ORIGINS-Supporting Materials**



**Figure 6.** Densities of vacancies and Au clusters before and after deposition of  $\sim$ 0.04 ML Au at different temperatures. 1 ML = 1 vacancy or cluster/TiO<sub>2</sub> (110) unit cell =  $5.13 \times 10^{14}$  cm<sup>-2</sup>. The data were obtained from corresponding high-resolution STM images. Reprinted with permission from ref 50 (http://link.aps.org/abstract/PRL/v90/p026101). Copyright 2003 by the American Physical Society.

Wahlstrom, E.; Lopez, N.; Schaub, R.; Thostrup, P.; Ronnau, A.; Africh, C.; Laegsgaard, E.; Norskov, J. K.; Besenbacher, F. Phys.ReV. Lett. 2003 90, 026101-1.

- Anchoring Sites for Gold Particles
- Effecting the Dispersion and Shape
- Oxygen Vacancies

# **DEACTIVATION**

2.6nm(Diameter)/0.7nm(Height)

10 torr CO:O<sub>2</sub> for 120 min at 300 K

3.6nm(Diameter)/1.4nm(Height)

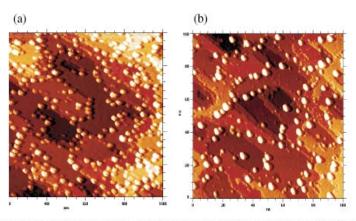
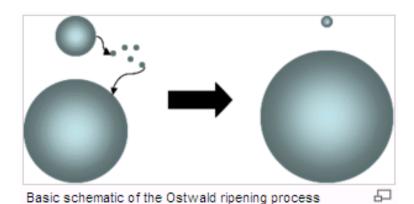


Figure 4. Topographic STM images of 0.25 ML Au clusters on a TiO<sub>2</sub>(110) surface (a) before and (b) after 10 torr CO/O<sub>2</sub> exposure for 120 min at room temperature [33].

X.F. Lai and D.W. Goodman, J. Mol. Catal. A 162 (2000) 33.

# DEACTIVATION

- (i) migration of surface clusters and coalescence subsequent to their collision
- (ii) Ostwald ripening



A. Kolmakov and D.W. Goodman, B. Surf. Sci. Lett. 490 (2001) L597.

