## **Semiconductor Devices**

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## Doping of semiconductors

n doping This involves substituting Si by neighboring elements that contribute excess electrons. For example, small amounts of P or As can substitute Si. Since P/As have 5 valence electrons, they behave like Si plus an extra electron. This extra electron contributes to electrical conductivity, and with a sufficiently large number of such *dopant* atoms, the material can displays metallic conductivity. With smaller amounts, one has *extrinsic* n-type semiconduction.

Rather than n and p being equal, the n electrons from the donor usually totally outweigh the intrinsic n and p type carriers so that:

#### $\sigma \sim n |e| \mu_e$

The donor levels created by substituting Si by P or As lie just below the bottom of the conduction band. Thermal energy is usually sufficient to promote the donor electrons into the conduction band.



p doping This involves substituting Si by neighboring atom that has one less electron than Si, for example, by B or Al. The substituent atom then creates a "hole" around it, that can hop from one site to another. The hopping of a hole in one direction corresponds to the hopping of an electron in the opposite direction. Once again, the dominant conduction process is because of the dopant.



#### T dependence of the carrier concentration The expression:

$$\rho = \rho_0 \exp(\frac{E_g}{2k_{\rm B}T})$$

can inverted and written in terms of the conductivity

$$\sigma = \sigma_0 \exp(\frac{-E_g}{2k_{\rm B}T})$$

Now  $\sigma = n|e|\mu_e$  or  $\sigma = p|e|\mu_h$ . It is known that the mobility  $\mu$  is effectively temperature-independent so we can express the carrier concentration in terms of temperature:

$$n = n_0 \exp(\frac{-E_g}{2k_{\rm B}T}) \quad \text{or} \quad \log n = \log n_0 - \frac{-E_g}{2k_{\rm B}T}$$

for an electron doped semiconductor and for a hole-doped semiconductor:



The plot above shows typical variation of the logarithm of the carrier concentration with inverse temperature. At high temperatures (small 1/T) the data follows usual activated behavior of an intrinsic semiconductor. At lower temperatures (larger 1/T) extrinsic behavior dominates.



Initially, lowering the temperature results in *saturation* of the acceptor levels or *exhaustion* of the donor levels. Only at still lower temperatures does the extrinsic behavior take over.

## Semiconductor devices

The p-n junction is formed when the two different sides of semiconductor are doped, respectively with holes (for example, Al for Si) and electrons (for example, P for Si). One of the properties of the p-n junction is that it rectifies — it allows an electric current to pass only in one direction.



# The junction transistor

